

Receiving Report

Date: 13/2/22

Batch No: 7104701

Supplier: FHYSSENKORP

Dart P/O: 19103

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 9113162122 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin: 13/2/22
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO19103 Receipt Dates from 2/22/2013 to 2/22/2013

All Line Item Types

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19103	7		M7075T6B1.000X7.0 f 00		2/20/2013	2/22/2013	83.3333	\$37.30	0.0000	0	\$3,108.37
CAD	No		7075-T6 BAR 1.000" f X 7.000" 124701		83.3333	DES102		\$3,108.37	0.0000	0	
Total Received Quantity:											83.3333
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$3,108.37
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 808916
Ship Date 21Feb13 at 15:29 From PFW-
Probill
Via VIM TRAFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-538109- 1 Your PO # 19103
Part # ASTM B 209 AMS 4045 Rel #
ALUMINUM PLATE 7075-T651
1.00" THICK X 7.0000" X 50.0000"

Heat Number	Tag No
715415	152578
717113	152579
	Total:

Quantity	PCS	Wt LBS
38.89 SFT	16	624
9.72 SFT	4	156
48.61 SFT	20	780

TOTAL:	Tags	PCS	LBS
	2	20	780

MTR

ADD ON TO 538100 SUR-CHARGE ADDED SHIP TOGETHER

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID GW. 805 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 808916
 Ship Date 21Feb13 at 15:29 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

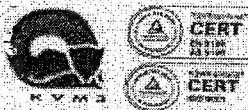
 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

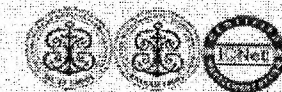
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



INSPECTION CERTIFICATE № 12.28285

EN 10204 - 3.1



Certified by Russian Register

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY
5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 88

Consignee: Thyssen Krupp Materials NA Quantity: 8

Contract number: N13840-S Net Weight, kg.: 3730

Article number: 5400152944-R01 Specification No: N13840
ALFLR00994 Lot No: 1
Package No: 610635, 610636

Description of Goods: Plates

Grade of Product: Dimensions, inch/mm: Material conforms to quality of alloy: 7075 T651

Product conforms to all requirements of:
ASTM-B209-07AMS-QQ-A250/12AMS4045K. This product conforms to European Union RoHS Directive 2002/95/EC

Mechanical Properties

The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	min	max	
Required				min	max	min	max	min	max	
	715415	12-1509	8	77.0	-	67.0	-	6.0	-	-
				85.1	86.8	77.1	79.6	11.5	13.0	

Chemical Composition, %

Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.05	0.18	1.3	0.03	2.4	0.18	-	5.9	0.07	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	Each	Total	
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
	-	-	-	-	-	-	-	0.05	0.15	remainder

Other Tests

Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"
Result	-	-	-	-	-	0.22	

On behalf:

Date:

Inspector:

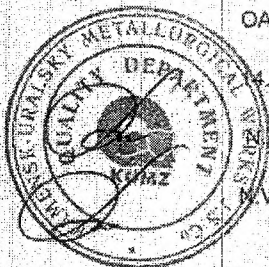
Inspection Department engineer

DAO KUMZ

14.09.12

N.A. Hmylnina

M.V. Alekhina

*and 13/02/22*



INSPECTION CERTIFICATE № 12.35668

EN 10204 - 3.1



Certified by Russian Register

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY
5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68

Consignee: Thyssen Krupp Materials NA
Quantity: 4

Contract number: N13968-S
5400155538-R01
Article number: ALFLR00994
Net Weight, kg.: 1810

Specification №: N13968
Lot №: 1
Package №: 613483

Description of Goods: Plates
Grade of Product: Dimensions, inch/mm: 1.03"X60.5"X144.5"
26.160X1536.7X3670.3
Requirements on the Products:
Material conforms to quality of alloy: 7075 T651
Product conforms to all requirements of:
ASTM-B209-10, AMS-QQ-A250/12AMS4045K, This product conforms to European Union RoHS Directive 2002/95/EC

Mechanical Properties

The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	ksi	ksi	ksi	min	max	
Required				77.0	-	67.0	-	6.0	-	-
-	717113	12-1634	4	84.6	85.5	75.5	77.5	12.0	12.5	-

Chemical Composition, %

Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	5.1-6.1	0.2	-
Contents	0.05	0.17	1.3	0.03	2.4	0.19	-	5.8	0.08	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	Each	Total	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
	-	-	-	-	-	-	-	0.05	0.15	remainder

Other Tests

Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"
Result	-	-	-	-	-	0.08	

On behalf:

OAO KUMZ

Date:

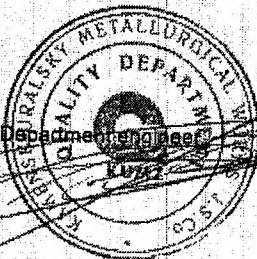
20.11.12

Inspector:

N.A. Hmylnina

Inspection Department Engineer

N.V. Alekhina





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19103

Purchase Order Date 2/15/13

PO Print Date 2/15/13

Page Number 3 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR AS PER QQ-A-225/8 OR AMS-QQ-A-
225/8 OR AMS 4117/4128/4115/4116 OR
ASTM B211 OR ASTM B221

7

M7075T6B1.000X7.000

7075-T6 BAR 1.000" X
7.000"

2/20/13

83.33 Yours ppd

\$37.2000

\$3,100.00

Yes

f

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PLEASE CUT TO SIZE: 1" X 7" X 50" X 20
PCS
GRAIN DIRECTION ALONG THE 50"

PO Total:

\$4,030.81

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 2/15/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required ☒ YES ☐ NO